

## DC CONTACTOR DIVISION Manufacturers of Standard and Custom DC Contactors



## **ABOUT US**

Altran Magnetics, Inc. is a solution provider of DC Contactors. With around 100 P/N's in our portfolio, we are a leader in DC Contactor technologies ranging from battery management systems to Electric Vehicle power systems. Understanding that every application has its own unique electrical, mechanical and thermal requirements, our global design team can provide products to meet your specific application requirements.

Our Corporate Headquarters in Sterling, Illinois offers centralized customer service, domestic engineering support, and warehousing opportunities. Our 15 years in DC Contactor manufacturing and IATF-16949 / ISO-9001 / ISO14000 approved Shanghai-based manufacturing facilities provide premium quality at market competitive cost structures.

We are an industry-focused, solution-oriented organization producing innovative products in a supportive and progressive environment for our customers, employees and suppliers. Continually seeking new and alternative methods of improving all facets of our business our goal is to become the preeminent supplier of standard and custom products to the leading markets we serve.



#### ASEV30 . .5 . . . ALEV50 . .9 ALEV100 . 13 AEV150 17 . AEVT150 . 23 ALEV200 . 29 AEV250 33 . AEVT350 39 . AEVT400 45 . AEVT500 51 .





## Application

- 1. Power supply / motor control, circuit insulation, circuit protection and safety devices for industrial machinery
- 2. Charging pill, Electric vehicle etc.

## Features

#### HIGH CURRENT AND HIGH VOLTAGE

Nitrogen sealed contacts to minimize arcing, up to 900VDC load is available.

### COMPACT STRUCTURE, LOW NOISE

Contact design yields reduced unit size, low noise while carrying or switching current.

#### HIGH SAFETY

There is no arc leakage due to tight sealing.

#### HIGH CONTACT RELIABILITY

Stable contact resistance no matter how harsh the environment with sealed contacts

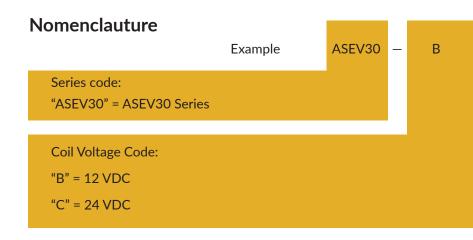
#### NO SPECIAL MOUNTING REQUIREMENT

Light weight actuator is less impacted by gravity with no special mounting orientation requirements.

#### VARIOUS APPLICATIONS

Application includes battery switch and standby equipment, DC power control, circuit protection, etc.

### EU ROHS DIRECTIVE (2011/65/EU) COMPLIANT





## **Performance Data**

MAIN CONTACT		LIFE		
Contact arrangement	1 Forr	m X (SPST-NO, DM)	30A @+450VDC (make/break)	10,000 cycles
Rated Operating Voltage	12-90	00VDC	30A @+750VDC (make/break)	4,000 cycles
Continuous (Carry) Current	30A*1		Mechanical life	200,000 cycles
Short term	50A (3	3 minutes) <sup>*2</sup>		
Max short circuit current		A (1/2 cycle, 60Hz) gh closed contacts)		
Dielectric Withstanding Voltage		een open contacts: Vrms/8,000Vdc		
	1	een contact and coil: Vrms/4,000Vdc		
Insulation Resistance	1	nal to Terminal/ nal to coil		
		Min 100 MΩ @500Vdc f life: Min 50 MΩ @500Vdc	;	
Voltage Drop (@30A)	≤60m	V		
ENVIRONMENTAL DATA	ENVIRONMENTAL DATA		OPERATE / RELEASE TIME	
Shock, 11ms ½ sine, operating	20G F	Peak	Close (includes bounce)	25ms, Max.
Vibration, Sine, Peak, 20G	55-2	,000Hz	Release	10ms, Max.
Operating Ambient Temperature	-40 to +85°C			
	-40 to	o +85°C		
Noise (@100mm)	-40 to 70dB(			
•		(a)		
Noise (@100mm)	70dB( <4000	(a)		
Noise (@100mm) Altitude	70dB( <4000	(a) Om		
Noise (@100mm) Altitude Weight	70dB( <4000 0.28 L	(a) Om	24Vdc	
Noise (@100mm) Altitude Weight COIL DATA	70dB( <4000 0.28 L	′a) Dm _b (0.13 kg)	24Vdc 18Vdc	
Noise (@100mm) Altitude Weight COIL DATA Voltage rating	70dB( <4000 0.28 L	(a) Dm Lb (0.13 kg) 12Vdc		
Noise (@100mm) Altitude Weight COIL DATA Voltage rating Pickup voltage (25°C)	70dB( <4000 0.28 L	(a) Dm _b (0.13 kg) 12Vdc 8Vdc	18Vdc	
Noise (@100mm) Altitude Weight <b>COIL DATA</b> Voltage rating Pickup voltage (25°C) Dropout voltage (25°C)	70dB( <4000 0.28 L	(a) Dm .b (0.13 kg) 12Vdc 8Vdc 1.2Vdc	18Vdc 2.4Vdc	
Noise (@100mm) Altitude Weight COIL DATA Voltage rating Pickup voltage (25°C) Dropout voltage (25°C) Max Pickup voltage (85°C )	70dB( <4000 0.28 L	(a) Dm Lb (0.13 kg) 12Vdc 8Vdc 1.2Vdc 9.6Vdc	18Vdc 2.4Vdc 19Vdc	

\*1: Current is relevant to the cross-sectional area of conductor.

\*2: Ambient temperature: +40°C, 3 minutes

### 1.8±0.01 Two M5 X 0.8 Threaded Terminal, [46.3±0.3] Terminal Torque: Max 30-40 lb-in. (3.4 - 4.5 N.m) 0.7±0.01 Depth: Max 7 Threads [17.8±0.3] -A2 is the Negative +A1 Two M4 Holes, Positive Mounting Torque: Max 20 lb-in. (2.3 N.m) Ø0.18±0.01 [Ø4.6±0.3] Ø1.55±0.01 Coil: White Wires [Ø39.6±0.3] Wire length: 15 in (390mm) ЯПА 1.5±0.01 1.8±0.01 [38.40±0.3] [45.400±0.3] 0.3±0.01 1.4±0.01 [7.62±0.3] [35.21±0.3] 2.13±0.02

54.0±0.6]

## **Outline Dimensions: inches (mm)**

## **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals. Screw tightening torque is specified below. Exceeding the maximum torque can lead to product failure.
  - Contact torque: 30 40 lb.in (3.4 4.5 N.m) Max. Active length of thread is 7.0 mm
  - Mounting torque: 20 lb.in (2.3 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. We suggest using a varistor rather than diode as a surge protector.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout into account and to make sure power shall be cut off within 1 second.

- Lifetime of internal gas diffusion The contactor is sealed and filled with gas, lifetime of gas diffusion is determined by temperature in contact chamber (ambient temperature + temperature generated by contact operation). Operate only in an ambient temperature from -40 to +85 °C.
- 7. Drive power must be greater than coil power or it will reduce performance capability.
- 8. Avoid debris or oil contamination on the main terminals to optimize contact and avoid excess heat generation.
- 9. After continuous rated voltage / current has been applied to the coil and contacts, turning off the coil and immediately re-energizing the coil will result in a higher pick-up voltage than the rated value. This is due to increased coil resistance (coil temperature rise) of the device.





## Application

- Power supply / motor control, circuit insulation, circuit protection and safety devices for industrial machinery
- Charging pill, Electric vehicle etc.

### Features

**HIGH CURRENT AND HIGH VOLTAGE** Nitrogen sealed contacts to minimize arcing, up to 750VDC load is available.

#### COMPACT STRUCTURE, LOW NOISE

Contact design yields reduced unit size, low noise while carrying or switching current.

#### **HIGH SAFETY**

There is no arc leakage due to tight sealing.

### HIGH CONTACT RELIABILITY

Stable contact resistance no matter how harsh the environment with sealed contacts

#### NO SPECIAL MOUNTING REQUIREMENT

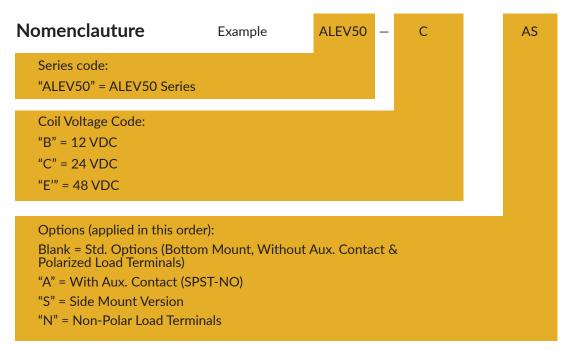
Light weight actuator is less impacted by gravity with no special mounting orientation requirements.

#### VARIOUS APPLICATIONS

Application includes battery switch and standby equipment, DC power control, circuit protection, etc.

**OPTIONAL AUXILIARY CONTACT** Allows for contact position signal.

### COMPLY WITH EU ROHS DIRECTIVE (2011/65/EU)



Additional mounting styles are available.



## **Performance Data**

MAIN CONTACT		LIFE	DATA	
Contact arrangement	1 Form X (SPST-NO, DM)	50A @+450VDC (make/break)	8,000 cycles	
Rated Operating Voltage	12-750VDC	50A @+750VDC (make/break)	2,000 cycles	
Continuous (Carry) Current	50A*1	Mechanical life	200,000 cycles	
Short term	100A (3 minutes) *2	AUX. CONTACT	Γ	
Maximum short circuit current	1,250A (1/2 cycle, 60Hz) (through closed contacts)	Aux. Contact arrangement	1 Form A	
Dielectric Withstanding Voltage	Between open contacts: 5,600Vrms/8,000Vdc Between contact and coil: 2,200Vrms/4,000Vdc	Aux. Contact Current Max	2A@30VDC/ 3A@125VAC	
Insulation Resistance	Terminal to Terminal / Terminal to Coil	Aux. Contact Current Min	100mA@8V	
	New: Min 100MΩ @500VDC End of Life: Min 50MΩ @500VDC	Max. Contact Resistance	0.417Ω@30VDC 0.150Ω@125VAC	
Voltage Drop (@50A)	≤60mV			
ENVIRONMENTAL DATA		OPERATE / RELEASE TIME		
Shock, 11ms ½ sine, operating	20G Peak	Close (includes bounce)	25ms, Max.	
Vibration, Sine, Peak, 20G	80-2,000Hz	Release	10ms, Max.	
Operating Ambient Temperature	-40 to +85°C			
Weight	0.42 lb (0.19 kg)			
COIL DATA				
Voltage rating	12Vdc	24Vdc	48Vdc	
Voltage (Max.)	16Vdc	28Vdc	52Vdc	
Pickup voltage (20 °C)	8Vdc	16Vdc	33Vdc	
Dropout voltage (20 °C)	1.2Vdc	2.4Vdc	4.8Vdc	
Coil current (20°C, voltage rating, nominal)	461mA	250mA	122mA	
Coil wattage (20°C, voltage rating, nominal)	5.5W	6.0W	6.0W	
Max pickup voltage (85°C)	9.6Vdc	19.2Vdc	38.4Vdc	
Rated coil resistance±5% (20°C)	26 Ω	96 Ω	392 Ω	

### Note:

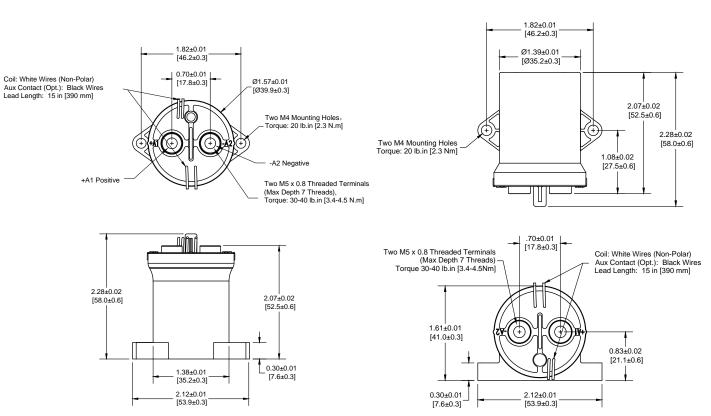
1. Current is relevant to the cross-sectional area of conductor.

2. Ambient temperature: +40°C, 3 minutes



## **Outline Dimensions : inches (mm)**

A. Bottom mount:



B. Side mount:

## Note:

Polarity sensitive is marked with "+A1", "-A2"; Non-polar type is without mark.

## **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals. Screw tightening torque is specified below. Exceeding the maximum torque can lead to product failure.
  - Contact torque: 30 40 lb.in (3.4 4.5 N.m) Max. Active length of thread is 7.0 mm
  - Mounting torque: 20 lb.in (2.3 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. We suggest using a varistor rather than diode as a surge protector.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout into account and to make sure power shall be cut off within 1 second.

- Lifetime of internal gas diffusion The contactor is sealed and filled with gas, lifetime of gas diffusion is determined by temperature in contact chamber (ambient temperature + temperature generated by contact operation). Operate only in an ambient temperature from -40 to +85 °C.
- 7. Drive power must be greater than coil power or it will reduce performance capability.
- 8. Avoid debris or oil contamination on the main terminals to optimize contact and avoid excess heat generation.





## Application

- Power supply / motor control, circuit insulation, circuit protection and safety devices for industrial machinery
- Charging pill, Electric vehicle etc.

### Features

HIGH CURRENT AND HIGH VOLTAGE Nitrogen sealed contacts to minimize arcing, up to 750VDC load is available.

#### COMPACT STRUCTURE, LOW NOISE

Contact design yields reduced unit size, low noise while carrying or switching current.

#### **HIGH SAFETY**

There is no arc leakage due to tight sealing.

### HIGH CONTACT RELIABILITY

Stable contact resistance no matter how harsh the environment with sealed contacts

#### NO SPECIAL MOUNTING REQUIREMENT

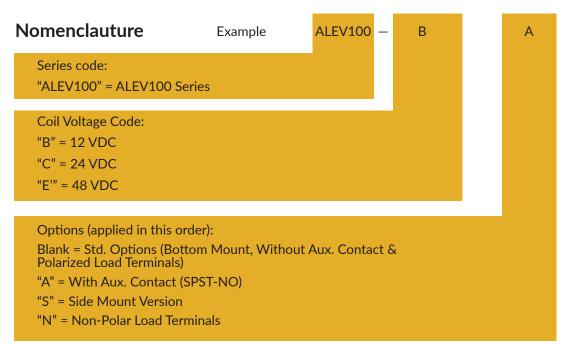
Light weight actuator is less impacted by gravity with no special mounting orientation requirements.

#### VARIOUS APPLICATIONS

Application includes battery switch and standby equipment, DC power control, circuit protection, etc.

**OPTIONAL AUXILIARY CONTACT** Allows for contact position signal.

### COMPLY WITH EU ROHS DIRECTIVE (2011/65/EU)





## **Performance Data**

MAIN CONTACT		LIFE	
Contact Arrangement	1 Form X (SPST-NO, DM)	Electrical Life	See table below
Rated Operating Voltage	12-750VDC	Mechanical Life	200,000 Cycles
Continuous Current	100A*1		
Short Time Overcurrent	200A (3 minutes) *2	AUX. CONTACT	
Maximum Short Circuit Current	1,250A (1/2 cycle, 60Hz)	Aux. Contact Arrangement	1 Form A
Dielectric Withstand Voltage	Between Contacts: 2500VDC, ≤1mA Contact to Coil: 2,200Vrms, ≤1mA	Max. Contact Rating	2A@30VDC/ 3A@125VAC
Insulation Resistance	Terminal to Terminal	Min. Contact Rating	100mA@8V
	/Terminal to Coil New: Min 100 MΩ@500Vdc End of Life: 50 MΩ@500Vdc	Max. Contact Resistance	0.417ohms@30VDC/ 0.150ohms@125VAC
Voltage Drop (@100A)	≤80mV		
ENVIRONMENTAL DATA		OPERATE / RELEASE TIME	
Shock, 11ms ½ Sine, Operating	20G Peak	Close (includes bounce)	25ms, Max.
Vibration, Sine, Peak, 20G	80—2,000Hz	Release	10ms, Max.
Operating Temperature	-40 to +85°C		
Weight	0.42 lb (0.19 kg)		
COIL DATA			-
Voltage Rating	12Vdc	24Vdc	48Vdc
Voltage (Max.)	16Vdc	28Vdc	52Vdc
Pick-up Voltage (20 °C)	8Vdc	16Vdc	33Vdc
Drop-out Voltage (20 °C)	1.2Vdc	2.4Vdc	4.8Vdc
Coil Current (20°C, Nominal Voltage)	461mA	250mA	122mA
Coil wattage (20°C, voltage rating, nominal)	5.5W	6.0W	6.0W
Max Pick-up Voltage (85°C)	9.6Vdc	19.2Vdc	38.4Vdc
Rated Coil Resistance±5% (20°C)	26 Ω	96 Ω	392 Ω

#### Note:

- 1. Current is relevant to the cross-sectional area of conductor.
- 2. Ambient temperature: +40°C, 3 minutes



## **Polarized Load**

Voltage (VDC)	650	450
Current(A)	100	100
Electrical Life (cycles)	2,000	10,000

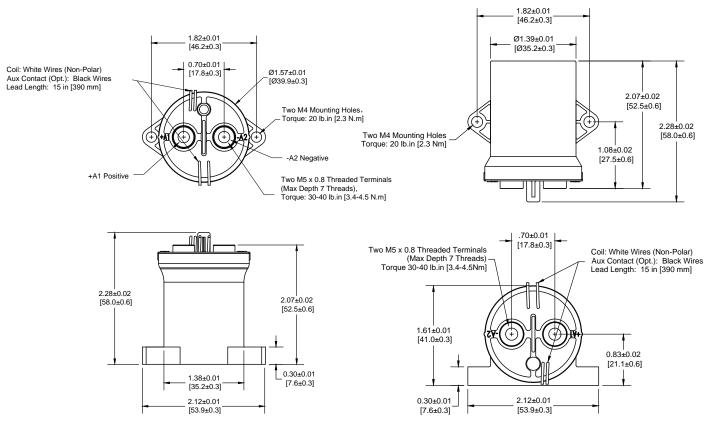
## **Non-Polarized Load**

**B. Side mount:** 

Voltage (VDC)	650	450
Current(A)	100	100
Electrical Life (cycles)	1,000	10,000

## **Outline Dimensions : inches (mm)**

A. Bottom mount:



### Note:

1. The polarity of the product has the polarity of "+A1" and "-A2" on the outer cover, and the non-polar product has no polarity mark.

## **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals. Screw tightening torque is specified below. Exceeding the maximum torque can lead to product failure.
  - Contact torque: 30 40 lb.in (3.4 4.5 N.m) Max. Active length of thread is 7.0 mm
  - Mounting torque: 20 lb.in (2.3 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. We suggest using a varistor rather than diode as a surge protector.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout into account and to make sure power shall be cut off within 1 second.

- Lifetime of internal gas diffusion The contactor is sealed and filled with gas, lifetime of gas diffusion is determined by temperature in contact chamber (ambient temperature + temperature generated by contact operation). Operate only in an ambient temperature from -40 to +85 °C.
- 7. Drive power must be greater than coil power or it will reduce performance capability.
- 8. Avoid debris or oil contamination on the main terminals to optimize contact and avoid excess heat generation.





## Application

AEV150 series DC contactors are used for battery power supply, DC power control, circuit protection and other electric vehicle power switch controls. Can also be used in uninterruptible power supply and other electronic control systems.

### Features

HIGH CURRENT AND HIGH VOLTAGE Nitrogen sealed contacts to minimize arcing.

**COMPACT STRUCTURE, LOW NOISE** Contact design yields reduced unit size, low noise while carrying or switching currents.

### COIL ECONOMIZER

Built-in coil economizer - only 1.7W holding power @12VDC, limits back EMF to 0V.

#### **HIGH SAFETY** There is no arc leakage due to tight sealing.

## HIGH CONTACT RELIABILITY

Stable contact resistance no matter how harsh the environment with sealed contacts.

#### NO SPECIAL MOUNTING REQUIREMENT

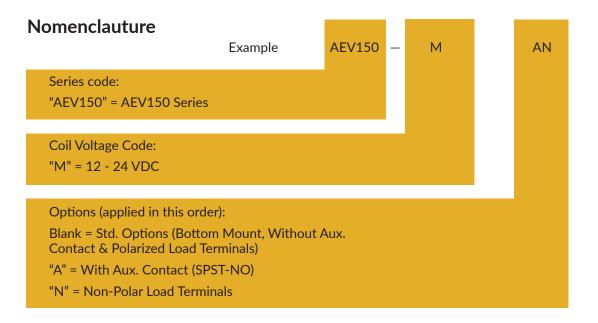
Light weight actuator is less impacted by gravity with no special mounting orientation requirements.

#### VARIOUS APPLICATIONS

Application includes battery switch and standby equipment, DC power control, circuit protection, etc.

**OPTIONAL AUXILIARY CONTACT** Allows for contact position signal.

EU ROHS DIRECTIVE (2011/65/EU) COMPLIANT



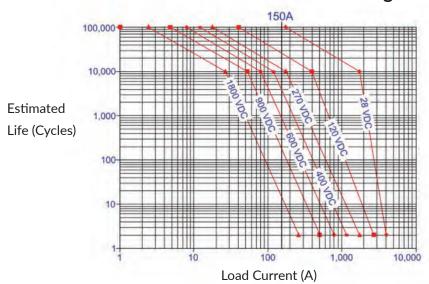


## **Performance Data**

MAIN CONTACT		LIFE	
Contact arrangement	1 Form X (SPST-NO DM)	Resistive load life	See chart below
Rated Operating Voltage	12-900VDC	Mechanical life	200,000 cycles
Continuous (Carry) Current	150A -200A (65 °C)	AUX. CONTACT	
Make/Break current	See chart below	Aux. Contact arrangement	1 Form A
Max short circuit current	2,000A @320VDC, 1 cycle <sup>*1</sup>	Aux. Contact Current Max	2A@30VDC/
			3A@125VAC
Dielectric Withstanding Voltage	Between open contacts: 2,200Vrms, ≤1mA	Aux. Contact Current Min	100mA@8V
	Between contact and coil: 2,200 Vrms, ≤1mA	Max Contact Resistance	0.417ohms@30VDC/ 0.150ohms @125VAC
Insulation Resistance <sup>*2</sup>	Terminal to Terminal/ Terminal to coil		
	New: Min 100 MΩ @500Vdc End of life: Min 50 MΩ @500Vdd	-	
Valtage Drep (@150A)	≤60mV		
Voltage Drop (@150A)	SOOTIV		
ENVIRONMENTAL DATA	200117	OPERATE / RELEASE TIME	
		<b>OPERATE / RELEASE TIME</b> Close (includes bounce)	25ms, Max.
ENVIRONMENTAL DATA			
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating	g 20G Peak	Close (includes bounce)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating	g 20G Peak 80–2,000Hz	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature	20G Peak 80–2,000Hz -40 to +85 °C	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature Altitude	; 20G Peak 80–2,000Hz -40 to +85 °C <4000m	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature Altitude Weight	; 20G Peak 80–2,000Hz -40 to +85 °C <4000m	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature Altitude Weight COIL DATA	<ul> <li>20G Peak</li> <li>80-2,000Hz</li> <li>-40 to +85 °C</li> <li>&lt;4000m</li> <li>0.95 Lb (0. 43 kg)</li> </ul>	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature Altitude Weight COIL DATA Coil Voltage	<ul> <li>20G Peak</li> <li>80–2,000Hz</li> <li>-40 to +85 °C</li> <li>&lt;4000m</li> <li>0.95 Lb (0. 43 kg)</li> <li>9-36VDC</li> </ul>	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature Altitude Weight COIL DATA Coil Voltage Voltage (Max.)	<ul> <li>20G Peak</li> <li>80–2,000Hz</li> <li>-40 to +85 °C</li> <li>&lt;4000m</li> <li>0.95 Lb (0. 43 kg)</li> <li>9-36VDC</li> <li>36VDC</li> </ul>	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature Altitude Weight COIL DATA Coil Voltage Voltage (Max.) Pickup voltage (Max.)	<ul> <li>20G Peak</li> <li>80–2,000Hz</li> <li>-40 to +85 °C</li> <li>&lt;4000m</li> <li>0.95 Lb (0. 43 kg)</li> <li>9-36VDC</li> <li>36VDC</li> <li>9VDC</li> </ul>	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.
ENVIRONMENTAL DATA Shock, 11ms ½ sine, operating Vibration, Sine, Peak, 20G Operating Ambient Temperature Altitude Weight COIL DATA Coil Voltage Voltage (Max.) Pickup voltage (Max.) Hold voltage (Min.)	<ul> <li>20G Peak</li> <li>80–2,000Hz</li> <li>-40 to +85 °C</li> <li>&lt;4000m</li> <li>0.95 Lb (0. 43 kg)</li> <li>9-36VDC</li> <li>36VDC</li> <li>9VDC</li> <li>7.5 VDC</li> </ul>	Close (includes bounce) Bounce (after close only)	25ms, Max. 7ms, Max.

### Note:

\*1: Does not meet dielectric & IR after test.



## Estimated Make & Break Resistive Load Ratings

### Note:

- 1. For resistive loads with 300uH maximum inductance.
- 2. The maximum make current is 650A to avoid contact welding.
- 3. Estimates based on extrapolated data. User to confirm performance in application.

## **Electrical Load Life Ratings for Typical EV Applications**

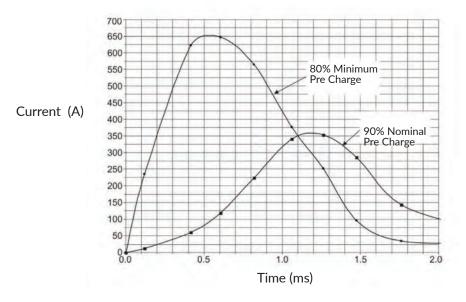
### MAKE/BREAK LIFE CAPACITIVE & RESISTIVE LOADS AT 320VDC<sup>\*1</sup>

@90% pre-charge (make only), see chart below	50,000 cycles
@Min 80% pre-charge (make only), see chart below	50 cycles

### Note:

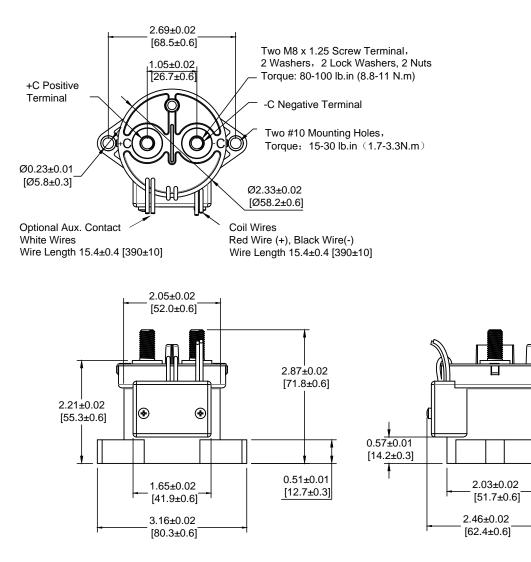
\*1: Resistive load includes L=25uH. Load @2500A, test @200uH

## AEV150 Capacitive Make Test Curves for Pre-Charged Motor Controller





## Outline Dimensions: in. (mm)





## **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening. Screw tightening torque range is specified as below. Exceeding the maximum torque can lead to product failure.
  - Contact torque (M8): 80 100 lb.in (8.8 11 N.m)
  - Mounting torque: 15 30 lb.in (1.7 3.3 N.m)
- 2. Contact Terminals are polarized so refer to drawing during connecting. There is a reverse surge absorption circuit so that it is not necessary to use a surge protective device.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a failure. (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout considerations into account and to make sure power shall be cut off within 1 second.

- Lifetime of internal gas diffusion The contactor is sealed and filled with gas, lifetime of gas diffusion is determined by temperature in contact chamber (ambient temperature + temperature generated by contact operation). Operate only in an ambient temperature from -40 to +85 °C.
- 7. If inductive load(L/R>1ms) then a surge current protection device should be connected in parallel to the inductive load.
- 8. Drive power must be greater than coil power or it will reduce performance capability.
- 9. Avoid debris or oil contamination of the main terminals to optimize contact and avoid excess heat generation.
- 10. Unit operates after power applied for 0.1s, do not rapidily switch unit.





## Application

AEVT150 series DC contactor is used for electric vehicle, hybrid electric vehicle, renewable energy storage, battery charging and fuel battery, solar energy battery, general industrial equipment.

## Features

### HIGH CURRENT AND HIGH VOLTAGE

Utilizing a magnetic arc blow-out design in combination with ceramic sealed / inert gas filled contact chamber allows it to make/break 1500A/450Vdc.

### COMPACT STRUCTURE, LOW NOISE

Contact design yields reduced unit size, low noise while carrying and switching current.

#### **HIGH SAFETY**

There is no arc leakage due to tight sealing.

#### HIGH RELIABLE CONTACT

Stable contact resistance no matter how harsh the environment with sealed contacts.

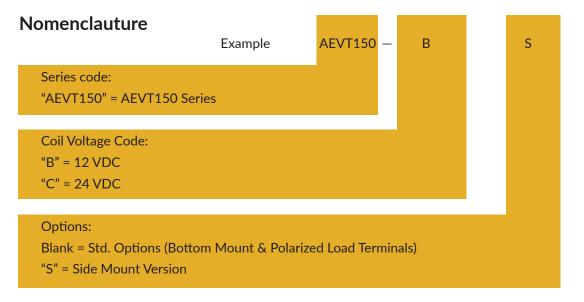
### NO SPECIAL REQUIREMENT FOR MOUNTING

Light weight actuator is less impacted by gravity with no special mounting orientation requirements. Side mounting and bottom mount styles are available.

#### VARIOUS APPLICATION

Application includes battery switch and standby equipment, DC power control, circuit protection, etc.

### COMPLY WITH EU ROHS DIRECTIVE (2011/65/EU)



## **Performance Data**

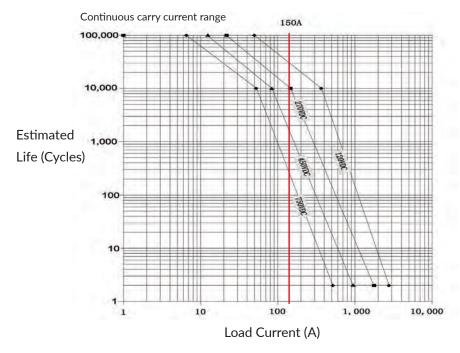
MAIN CONTACT		LIFE	
Contact arrangement	1 For X (SPST-NO DM)	50A@450VDC	20,000 cycles
Rated Operating Voltage	450VDC	150A@450VDC	5,000 cycles
Continuous (Carry) Current	150A (65°C)	Mechanical life	200,000 cycles
Short term	225A (10min, 50mm² wire) 320A (2min, 50mm² wire)		
Max short circuit current	1500A @450VDC, 1 cycle *1		
Dielectric Withstanding Voltage	Between Contacts: 3000VDC, ≤1mA		
	Contact to Coil: 2,200Vrms, ≤1mA		
Insulation Resistance	Terminal to Terminal/Terminal to coil ≥100 MΩ@500Vdc		
Voltage Drop (@100A)	≤100mV		
ENVIRONMENTAL DATA		OPERATE / RELEASE TIME	
Shock, 11ms ½ sine, operating	20G Peak	Close (includes bounce)	30ms, Max. Bounce 5ms Max.
Vibration, Sine, Peak, 5G	10 to 2,000Hz	Release	10ms, Max
Operating Ambient Temperature	-40 to +85°C		
Altitude	<4000m		
Weight	0.73 lb (0.33kg)		
COIL DATA			
Rated Operating Voltage	12VDC	24VDC	
Max Voltage	15VDC	28VDC	
Pickup voltage (Max.)	9VDC	18VDC	
Dropout voltage (Min.)	1.2VDC	2.4VDC	
Coil power	6W	6W	
•			

#### Note:

 $^{*1}$   $\,$  Does not meet dielectric & IR after test.

## **Electrical life**

## **Estimated Make & Break Power Switching Ratings**



### Note:

Estimates based on extrapolated data. User is encouraged to confirm performance in application.

## **Electrical Load Life Ratings for Typical EV Applications**

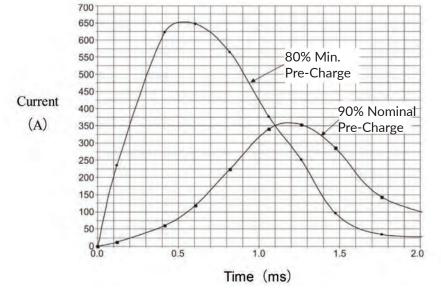
MAKE/BREAK LIFE CAPACITIVE & RESISTIVE LOADS AT 320VDC*1*2		
@90% pre-charge (make only), see chart below 30,000 cycles		
@Min 80% pre-charge (make only), see chart below	50 cycles	

#### Note:

\*1: Resistive load includes L=25uH. Load @2500A, test @200uH

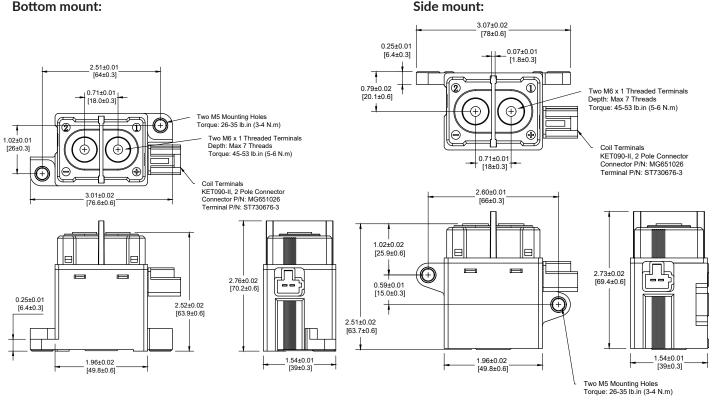
\*2: Life based on projected Weibull Life with 95% reliability.





## AEVT150 Capacitive Make Test Curves for Pre-Charged Motor Controller





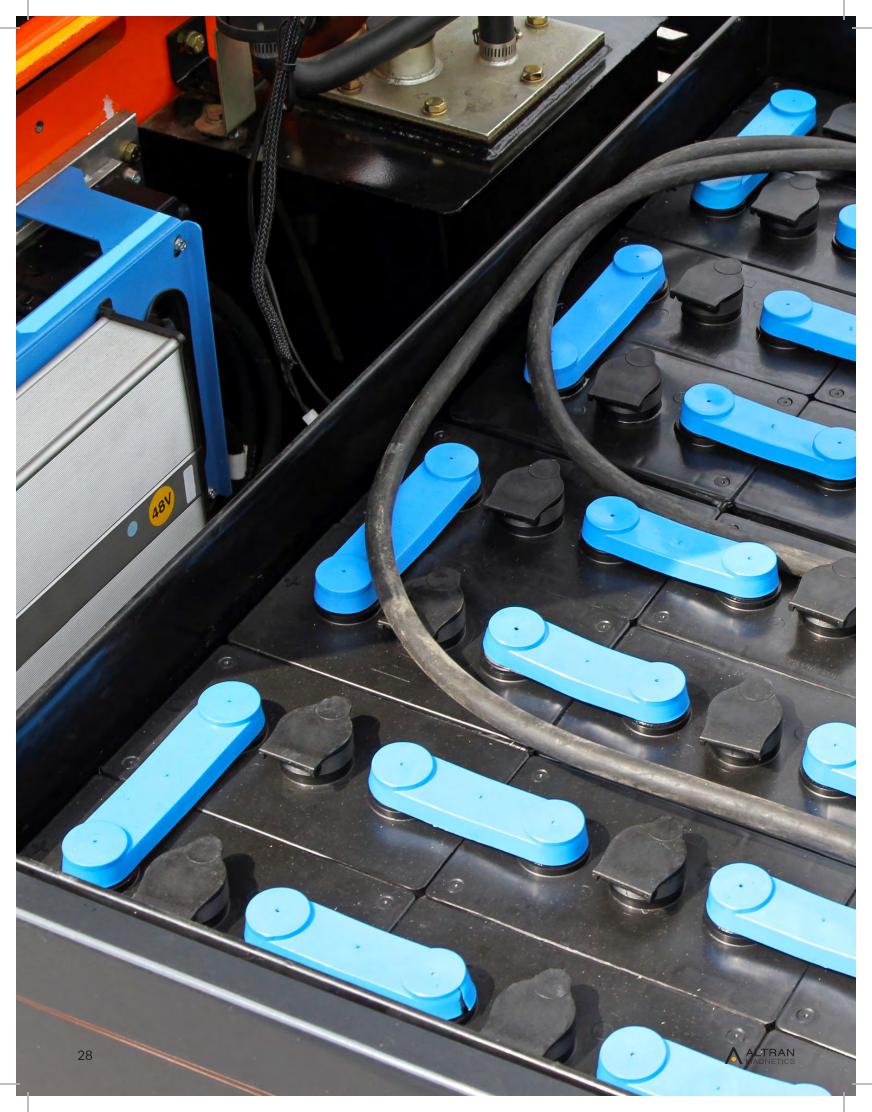
## **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals. Screw tightening torque is specified below. Exceeding the maximum torque can lead to product failure.
  - Contact torque (M6): 45 53 lb.in (5 6 N.m) Max. Active length of thread is 7.0 mm
  - Mounting torque: 26 35 lb.in (3 4 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. We suggest using a varistor rather than diode as a surge protector.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout into account and to make sure power shall be cut off within 1 second.

- Lifetime of internal gas diffusion The contactor is sealed and filled with gas, lifetime of gas diffusion is determined by temperature in contact chamber (ambient temperature + temperature generated by contact operation). Operate only in an ambient temperature from -40 to +85 °C.
- 7. Avoid debris or oil contamination on the main terminals to optimize contact and avoid excess heat generation.







## Features

#### HIGH CURRENT AND HIGH VOLTAGE

Contact chamber is filed with inert gas to minimize arcing, up to 900VDC load is available.

#### COMPACT STRUCTURE, LOW NOISE

Contact design yields reduced unit size, low noise while carrying or switching current.

#### **HIGH SAFETY**

There is no arc leakage due to tight sealing.

#### HIGH CONTACT RELIABILITY

Stable contact resistance no matter how harsh the environment with sealed contacts

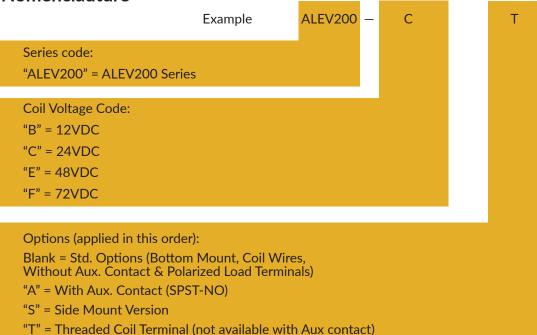
#### NO SPECIAL MOUNTING REQUIREMENT

Light weight actuator is less impacted by gravity with no special mounting orientation requirements.

### EU ROHS DIRECTIVE (2011/65/EU) COMPLIANT



## Nomenclauture



## **Performance Data**

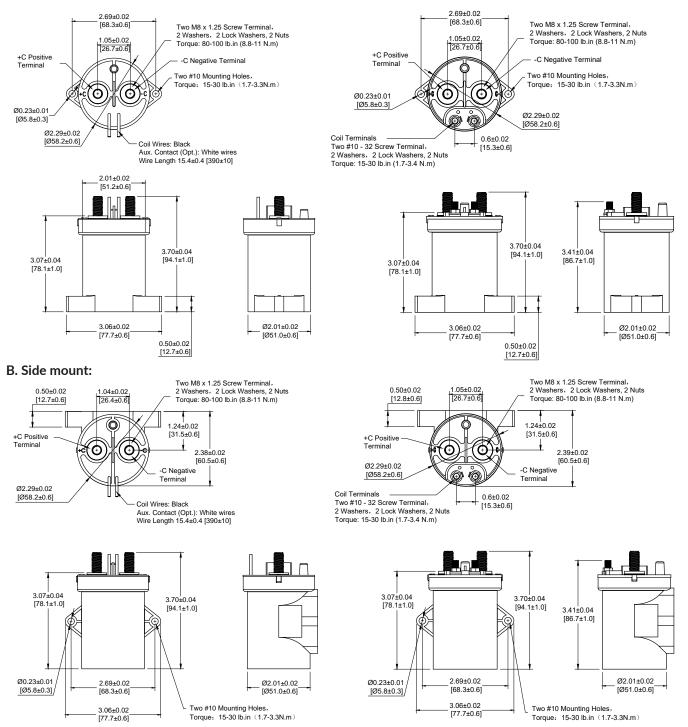
MAIN CONTACT			LIFE		
Contact Arrangement	1 Form X (SPST-NC	), DM)	200A @ 450VDC		5000 Cycles
Operating Voltage	12-900vdc		Mechanical Life		200,000 Cycles
Rated Current	200A		AUX. C	ONTACT	
Maximum short circuit current	2,000A@320vdc 1	cycle	Aux. Co	ntact arrangement	1 Form A
Withstand Voltage <sup>*1</sup>	Between open contacts: 4,000 VDC, $\leq 1$ mA Between contact and coil: 2,500VAC, $\leq 1$ mA		Aux. Co	ntact Current Max	2A@30VDC/ 3A@125VAC
Insulation Resistance <sup>*1</sup>	Terminal to Termina /Terminal to Coil	al	Aux. Co	ontact Current Min	100mA@8V
	7 Ierminal to Coll New product: Minimum 100 MΩ @500vdc		Aux. Contact Resistance		0.417 ohms @320VDC 0.150 ohms @125VAC
Voltage Drop (@200A)	≤80mV				
ENVIRONMENTAL DATA			OPERA	TE / RELEASE TIME	
Shock, 11ms ½ Sine, Operating	20G Peak		Close (r	ot including bounce)	30ms, Max. @20°C
Vibration, Sine, Peak, 20G	80—2,000Hz		Release	e Time	12ms, Max. @20°C
Operating Temperature	-40 to +85°C				
Weight	1.32 lb. (0.60 kg)				
COIL DATA					
Voltage Rating	12 Vdc	24 Vdc		48 Vdc	72 Vdc
Voltage (Max.)	15 Vdc	30 Vdc		60 Vdc	90 Vdc
Pick-up Voltage (20 °C)	9.0 Vdc	19.0 Vdc		38.0 Vdc	57.0 Vdc
Drop-out Voltage (20 °C)	0.5 - 4.0 Vdc	1.0 - 6.0	Vdc	3.0 - 10.0 Vdc	4.0 - 14.0 Vdc
Coil Current (20°C, Nominal Voltage)	1.1A	0.6A		0.3A	0.2A
Rated Coil Resistance±5% (20°C)	11 Ω	40 Ω		145 Ω	357 Ω

### Note:

\*1: Does not meet Dielectric & IR after test.

## **Outline Dimensions : inches (mm)**

A. Bottom mount:



### Note:

When stud terminals are specified for coil connections, the electrical connection is made at the base of the stud.

## **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals. Screw tightening torque is specified below. Exceeding the maximum torque can lead to product failure.
  - Contact torque (M8): 80 100 lb.in (8.8 11 N.m)
  - Mounting torque: 15 30 lb.in (1.7 3.3 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. We suggest using a varistor rather than diode as a surge protector.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life:

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout into account and to make sure power shall be cut off within 1 second.

- 6. Lifetime of internal gas diffusion The contactor is sealed and filled with gas, lifetime of gas diffusion is determined by temperature in contact chamber (ambient temperature + temperature generated by contact operation). Operate only in an ambient temperature from -40 to +85 °C.
- 7. Drive power must be greater than coil power or it will reduce performance capability.
- 8. Avoid debris or oil contamination on the main terminals to optimize contact and avoid excess heat generation.
- 9. After continuous rated voltage / current has been applied to the coil and contacts, turning off the coil and immediately re-energizing the coil will result in a higher pick-up voltage than the rated value. This is due to increased coil resistance (coil temperature rise) of the device.





## Application

AEV250 Series is used for charging (pile) station, battery power supply, DC power control, circuit protection and other electric vehicle power switch controls. Also it could be widely used in uninterruptible power supply and other electronic control systems.

## Features

### HIGH CURRENT AND HIGH VOLTAGE

Contact chamber is filed with inert gas to minimize arcing, up to 900VDC load is available.

#### COMPACT STRUCTURE, LOW NOISE

Contact design yields reduced unit size, low noise while carrying or switching currents.

#### **COIL ECONOMIZER**

Built-in coil economizer - only 1.7W hold power @12VDC and it limits back EMF to 0V.

#### **HIGH SAFETY**

There is no arc leakage due to tight sealing.

#### HIGH RELIABLE CONTACT

Stable contact resistance no matter how harsh environment with sealed contacts.

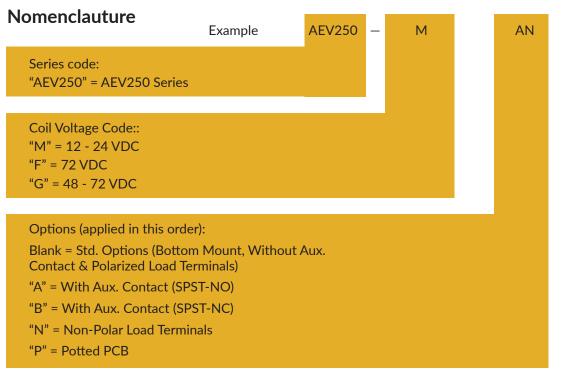
#### NO SPECIAL REQUIREMENT FOR MOUNTING

Light weight actuator is less impacted by gravity with no special mounting orientation requirements.

#### VARIOUS APPLICATION

Application includes battery switch and standby equipment, DC power control, circuit protection, etc.

#### COMPLY WITH EU ROHS DIRECTIVE (2011/65/EU)







## **Performance Data**

MAIN CONTACT		LIFE	
Contact arrangement	1 Form X (SPST-NO DM)	Resistive load life	See chart below
Rated Operating Voltage	12-900VDC	Mechanical life	200,000 cycles
Continuous (Carry) Current	250A (65°C) <sup>-2</sup>	AUX. CONTACT	
Max short circuit current	2,000A @320VDC, 1 cycle <sup>-1</sup>	Aux. Contact arrangement	1 Form A, 1 Form B
Dielectric Withstanding Voltage	2200Vrms (leakage <1mA)	Aux. Contact Current Max	2A@30VDC/ 3A@125VAC
Insulation Resistance	Terminal to Terminal/ Terminal to coil New: Min 100 MΩ@500Vdc End of life: Min 50 MΩ@500Vdc	Aux. Contact Current Min	100mA@8V
Voltage Drop (@250A)	≤50mV	Aux. Contact Resistance Max	0.417ohms@30VDC/ 0.150ohms @125VAC
ENVIRONMENTAL DATA		OPERATE / RELEASE TIME	
Shock,11ms ½ sine, operating	20G Peak	Close (includes bounce)	25ms, Max.
Vibration, Sine, Peak, 20G	80 to 2,000Hz	Release (@2000A includes arc)	12ms, Max
Operating Ambient Temperature	-40 to +85°C		
Altitude	<4000m		
Weight	0.95 Lb (0.43 kg)		
COIL DATA	·		
Coil Voltage	12 - 24VDC	72VDC	48 - 72VDC
Voltage (Max.)	36VDC	95VDC	95VDC
Pickup voltage (Max.)	9VDC	48VDC	32VDC
Dropout voltage (Min.)	6VDC	27VDC	18VDC
Inrush Current (Max.)	3.8A	0.7A	1.3A
Holding Current (Avg.)	0.13A@12VDC / 0.07A@24VDC	0.02A@72VDC	0.03A@48VDC

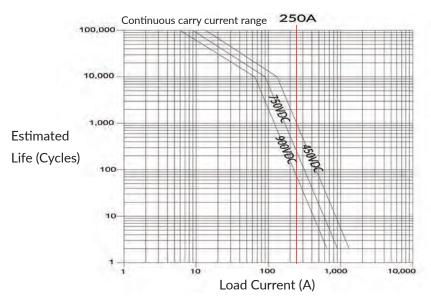
### Note:

- \*1: Does not meet dielectric & IR after test.
- \*2: Higher currents are possible but are relevant to cross-sectional area of conductor.



## **Electrical life**

## Estimated Make & Break Resistive Load Ratings for polarized type



### Note:

Estimates based on extrapolated data. User is encouraged to confirm performance in application.

## Estimated Electrical Life: Polarity Sensitive Type

Voltage (V)	450	650
Current (A)	250	250
Life (Cycle)	5000	500

## Estimated Electrical Life: Non-Polarity Sensitive Type

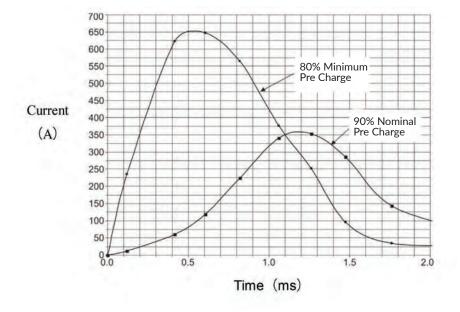
Voltage (V)	450	650
Current (A)	250	250
Life (Cycle)	2000	500

## Polar type electrical Load Life Ratings for Typical EV Applications

MAKE/BREAK LIFE CAPACITIVE & RESISTIVE LOADS AT 320VDC*1		
@90% pre-charge (make only), see chart below	50,000 cycles	
@Min 80% pre-charge (make only), see chart below	50 cycles	

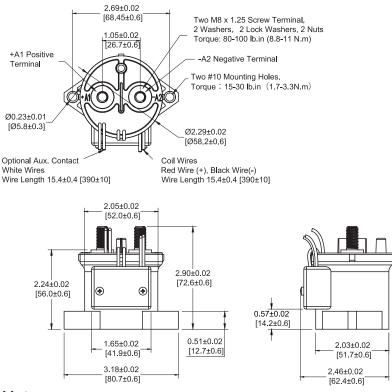
### Note:

\*1: Resistive load includes L=25uH. Load @2500A, test @200uH



## AEV250 Capacitive Make Test Curves for Pre-Charged Motor Controller

## **Outline Dimensions: in. (mm)**



### Note:

No Polarity mark on non-polarity "N" type



### **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening. Tighten the screw torque range is specified as below. Exceeding the maximum torque can lead to product rupture.
  - Contact torque (M8): 80 100 lb.in (8.8 11 N.m)
  - Mounting torque: 15 30 lb.in (1.7 3.3 N.m)
- 2. Please refer to drawing for polarity sensitive type during connecting; No orientation for non-polar type.
- 3. Do not use dropped products.
- 4. Avoid to install the product in a strong magnetic field (Close to the transformer or magnet), or near an object with heat radiation.
- 5. Electrical life

Please use under load capability and life cycle so as not to cause a function failure. (Please also treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure happens. So it is necessary to take layout into account to make sure power shall be cut off within 1 second.

- Lifetime of internal gas diffusion The contactor is sealed and filled with gas, lifetime of gas diffusion is determined by temperature in contact chamber (Ambient temperature + Temperature rising by contact energizing). Therefore environment temperature should be from -40 to +85°C.
- 7. Do not let particle and oil stain on the main terminal with which the load shall make a reliable contact. Or it will cause a lot of heat.





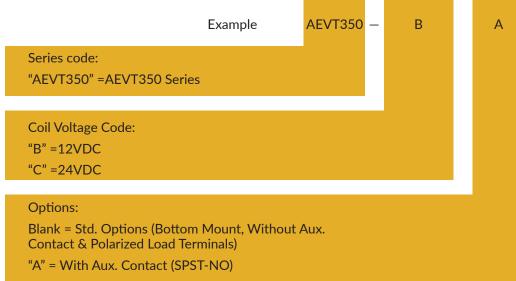


#### Application

- Operating voltage range: 12-1,800VDC, continuous 350A, break current of 2,300A
- Ideal for Circuit protection, control, battery switch and main power break, etc.
- Built-in coil economizer:
  - Holding power @4W with no limitation of temperature and voltage
  - EMI spectrum has been tested and approved
  - Built-in coil suppression
- Hermetically Sealed contact chamber to protect all moving parts
- Able to handle harsh environments
- Provided with sealed control wire connector



#### Nomenclauture



### **Performance Data**

MAIN CONTACT	LIFE	DATA	
Contact arrangement	1 Form X (SPST-NO DM)	350A @ 450VDC (make/break)	3,000 cycles
Rated Operating Voltage	12-1,800VDC	350A @ 650VDC (make/break)	1,000 cycles
Continuous (Carry) Current	350A <sup>*1</sup>	Mechanical life	200,000 cycles
Short term Carry Current	400A (6.5 minutes) *2	AUX. CONTACT	
Max short circuit current	2,300A @ 450VDC (1 cycle)	Aux. Contact Arrangement	SPST-NO (1 Form A)
Dielectric Withstanding Voltage	Between open contacts: 4,000VDC (leakage ≤1mA)	Aux. Contact Rating (Max Wattage)	10W
	Between contact and coil: 2,200Vrms (leakage ≤1mA)	Aux. Contact Rating (Max Voltage)	100 VDC
Insulation Resistance	Terminal to Terminal / Terminal to Coil	Aux. Contact Resistance (Max)	500mΩ
	New: Min 100MΩ @500VDC		
Voltage Drop (@350A)	≤120mV		
ENVIRONMENTAL DATA		OPERATE / RELEASE TIME	
Shock, 11ms ½ sine, operating	20G Peak	Close (includes bounce)	18ms, Max.
Vibration, Sine, Peak, 20G	10-1,000Hz	Bounce (after close)	5ms, Max.
Operating Ambient Temperature	-40 to +85°C	Release	15ms, Max.
Noise (@100mm)	70dB(a)		
Altitude	<4000m		
Weight	1.76 lb (0.8 kg)		
COIL DATA		-	
Voltage rating		12Vdc	24Vdc
Pickup voltage (25 °C)		10Vdc	19Vdc
Dropout voltage (25 °C)		4Vdc	9Vdc
Inrush current @ nominal voltage		2.8A	1.8A
Holding current @ nominal voltage		0.40A	0.11A

#### Note:

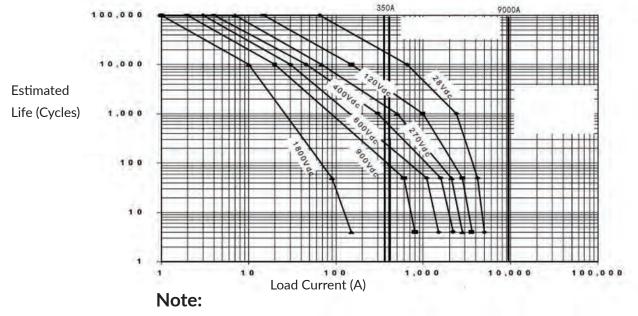
\*1: Current is relevant to cross-sectional area of conductor.

\*2: Ambient Temperature +65°C



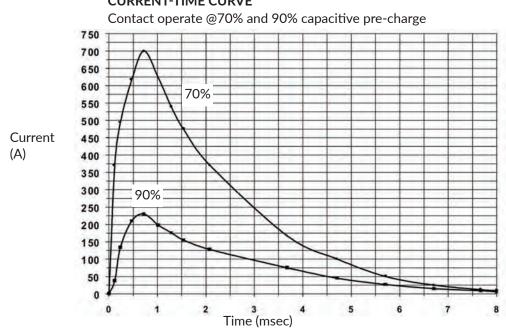
### **Contact Rating**

### Estimated Make & Break Resistive Load Ratings



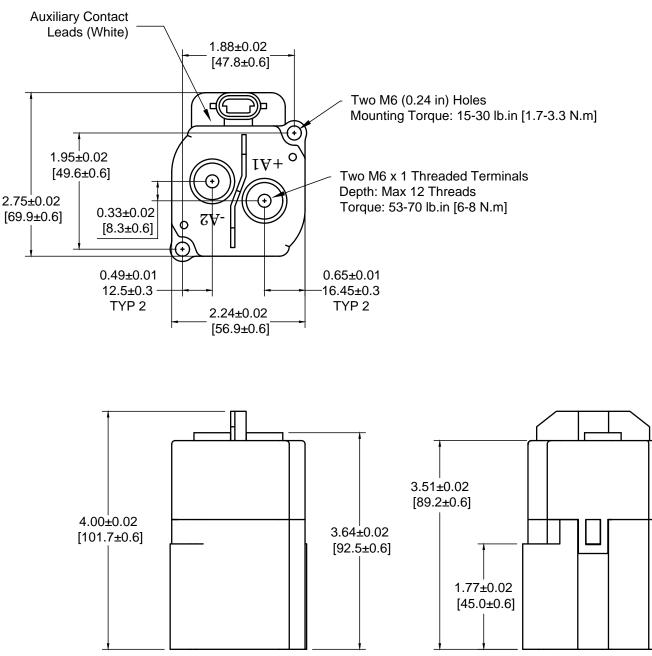
Test run under controlled conditions. User to verify in actual application.

#### AEVT350 Capacitive Make Test Curves for Pre-Charged Motor Controller



#### CURRENT-TIME CURVE

### **Outline Dimensions: inches (mm)**





### **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals.
  - Contact Terminal Torque: 53 70 lb.in (6 8 N.m)
  - Mounting Torque: 15 30 lb.in (1.7 3.3 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. There is a reverse surge absorption circuit so that it is not necessary to use a surge protective device.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout considerations into account and to make sure power shall be cut off within 1 second.

6. Avoid debris or oil contamination of the main terminals to optimize contact and avoid excess heat generation.







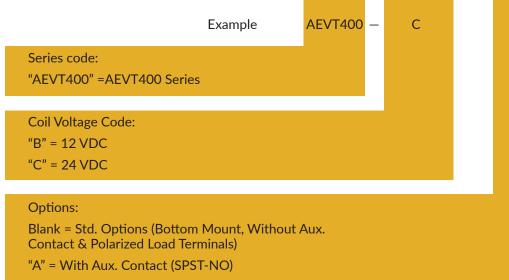
#### Application

- Operating voltage range: 12-1,800VDC, continuous 400A, break current of 2,300A
- Ideal for Circuit protection, control, battery switch and main power break, etc.
- Built-in coil economizer:
  - Holding power @4W with no limitation of temperature and voltage
  - EMI spectrum has been tested and approved
  - Built-in coil suppression
- Hermetically Sealed contact chamber to protect all moving parts
- Able to handle harsh environments
- Provided with sealed control wire connector



A

#### Nomenclauture



### **Performance Data**

MAIN CONTACT	LIFE	DATA	
Contact arrangement	1 Form X (SPST-NO DM)	400A @ 450VDC (make/break)	2,000 cycles
Rated Operating Voltage	12-1,800VDC	400A @ 650VDC (make/break)	500 cycles
Continuous (Carry) Current	400A*1	Mechanical life	200,000 cycles
Short term Carry Current	450A (6.5 minutes) *2	AUX. CONTACT	
Max short circuit current	2,300A @ 450VDC (1 cycle)	Aux. Contact Arrangement	SPST-NO (1 Form A)
Dielectric Withstanding Voltage	Between open contacts: 4,000VDC (leakage ≤1mA)	Aux. Contact Rating (Max Wattage)	10W
	Between contact and coil: 2,200Vrms (leakage ≤1mA)	Aux. Contact Rating (Max Voltage)	100 VDC
Insulation Resistance	Terminal to Terminal / Terminal to Coil	Aux. Contact Resistance (Max)	500mΩ
	New: Min 100MΩ @500VDC		
Voltage Drop (@350A)	≤120mV		
ENVIRONMENTAL DATA		OPERATE / RELEASE TIME	
Shock, 11ms ½ sine, operating	20G Peak	Close (includes bounce)	18ms, Max.
Vibration, Sine, Peak, 20G	10-1,000Hz	Bounce (after close)	5ms, Max.
Operating Ambient Temperature	-40 to +85°C	Release	15ms, Max.
Noise (@100mm)	70dB(a)		
Altitude	<4000m		
Weight	1.76 lb (0.8 kg)		
COIL DATA		-	
Voltage rating		12Vdc	24Vdc
Pickup voltage (25 °C)	Pickup voltage (25 °C)		19Vdc
Dropout voltage (25 °C)		4Vdc	9Vdc
Inrush current @ nominal voltage		2.8A	1.8A
Holding current @ nominal voltage		0.40A	0.11A

#### Note:

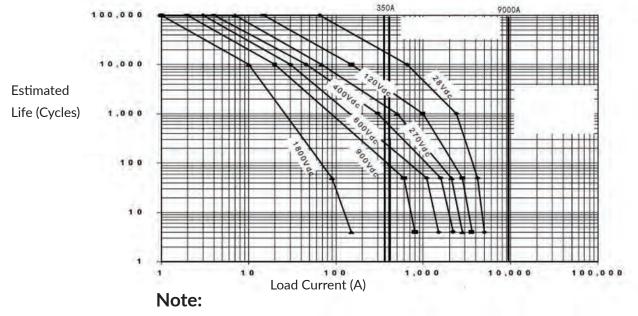
\*1: Current is relevant to cross-sectional area of conductor.

\*2: Ambient Temperature +65°C



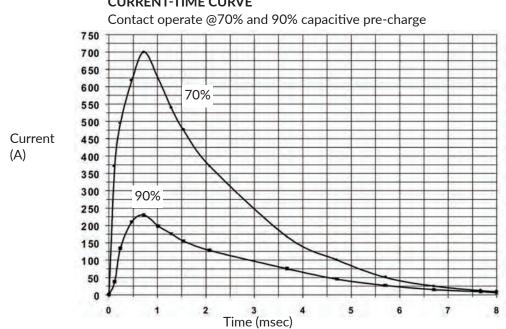
### **Contact Rating**

### Estimated Make & Break Resistive Load Ratings



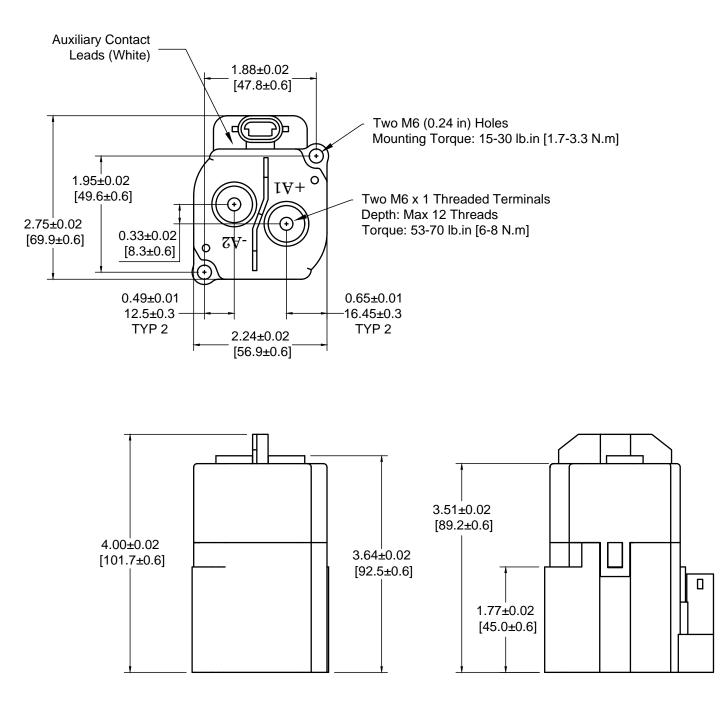
Test run under controlled conditions. User to verify in actual application.

#### AEVT400 Capacitive Make Test Curves for Pre-Charged Motor Controller



#### CURRENT-TIME CURVE

### **Outline Dimensions: mm (inches)**





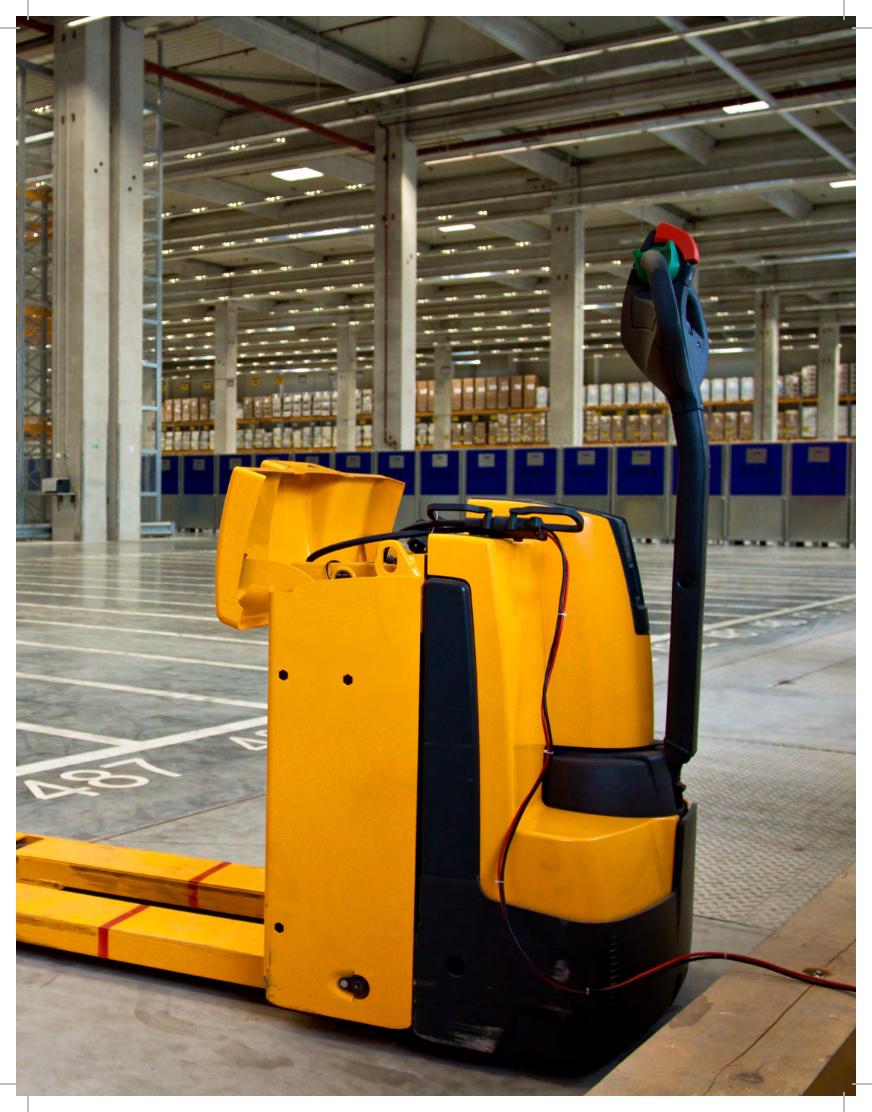
### **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals.
  - Contact Terminal Torque: 53 70 lb.in (6 8 N.m)
  - Mounting Torque: 15 30 lb.in (1.7 3.3 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. There is a reverse surge absorption circuit so that it is not necessary to use a surge protective device.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout considerations into account and to make sure power shall be cut off within 1 second.

6. Avoid debris or oil contamination of the main terminals to optimize contact and avoid excess heat generation.







#### **Product Facts**

• Versatile power, voltage, and current operating range: 12-1800 Vdc;

AEVT500

С

- Excellent for safety disconnect and transfer switch applications;
- Built-in dual power coil economizer, 8w holding typical
- Hermetically "Super-sealed" environment uniquely protects contacts and all moving parts; can operate in harsh environment
- Auxiliary contacts optional
- 360KW power switch capable



### Nomenclauture

Example Series code: "AEVT500"=AEVT500 series

Coil Voltage Code: "B" = 12 VDC "C" = 24 VDC

#### **Options:**

Blank = Std. Options (Bottom Mount, Without Aux. Contact & Polarized Load Terminals) "A" = With Aux. Contact (SPST-NO)



### **Performance Data**

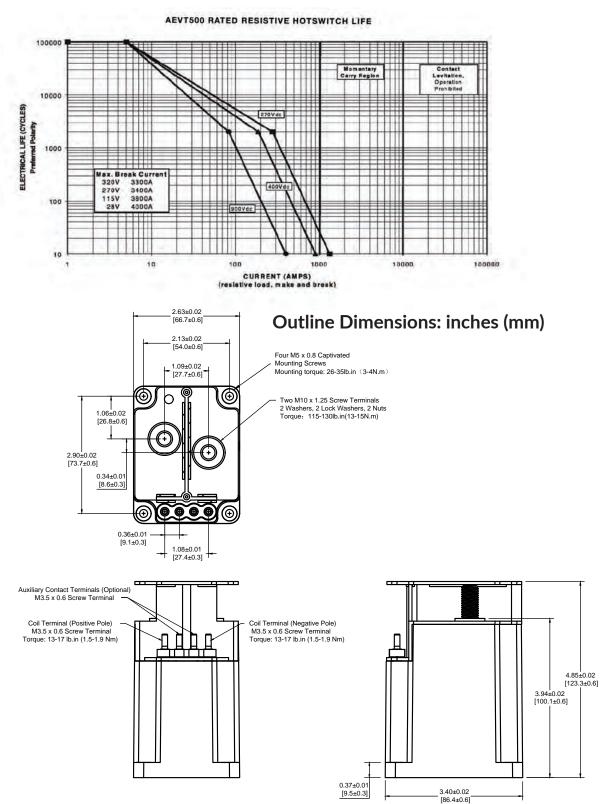
MAIN CONTACT	LIFE	DATA	
Contact arrangement	1 Form X (SPST-NO DM)	500A @ 450VDC (make/break)	3,000 cycles
Rated Operating Voltage	12-1,800VDC	500A @ 650VDC (make/break)	1,000 cycles
Continuous (Carry) Current	500A*1	Mechanical life	200,000 cycles
		AUX. CONTACT	
Max short circuit current	3,300A @ 320VDC (1 cycle)	Aux. Contact Arrangement	SPST-NO (1 Form A)
Dielectric Withstanding Voltage	Between open contacts: 4,000VDC (leakage ≤1mA)	Aux. Contact Rating (Max Wattage)	10W
	Between contact and coil: 2,200Vrms (leakage ≤1mA)	Aux. Contact Rating (Max Voltage)	100 VDC
Insulation Resistance	Terminal to Terminal / Terminal to Coil	Aux. Contact Resistance (Max)	500mΩ
	New: Min 100MΩ @500VDC		
Voltage Drop (@350A)	≤70mV		
ENVIRONMENTAL DATA		OPERATE / RELEASE TIME	
Shock, 11ms ½ sine, operating	20G Peak	Close (includes bounce)	40ms, Max.
Vibration, Sine, Peak, 20G	10-1,000Hz	Release	20ms, Max.
Operating Ambient Temperature	-40 to +85°C		
Weight	3.38 lb (1.53 kg)		
COIL DATA			
Voltage rating		12Vdc	24Vdc
Pickup voltage (25 °C)		9.9Vdc	19.7Vdc
Dropout voltage (25 °C)		2Vdc	4Vdc
Inrush current @ nominal voltage <sup>*2</sup>		3.3A	1.7A
Holding current @ nominal voltage <sup>*2</sup>		0.74A	0.37A

#### Note:

\*1: Current is relevant to cross-sectional area of conductor.

\*2: Two coil design





Contact Rating. Estimated Make & Break Resistive Load Ratings



### **Application Note:**

- 1. Be sure to use washer to prevent screws from loosening, all the terminals or copper bar must be in direct contact with the contactor's terminals.
  - Contact Terminal Torque: 115 130 lb.in (13 15 N.m)
  - Mounting Torque: 26 35 lb.in (3 4 N.m)
- 2. Contact terminals are polarized so refer to drawing during connecting. There is a reverse surge absorption circuit so that it is not necessary to use a surge protective device.
- 3. Do not use if dropped.
- 4. Avoid installing in a strong magnetic field (close to a transformer or magnet), or near a heat source.
- 5. Electrical life

Use per load capability and life cycle limits so as not to cause a function failure (treat the contactor as a product with specified life and replace it when necessary). It is possible to make parts burn around the contactor once operating failure occurs. It is necessary to take layout considerations into account and to make sure power shall be cut off within 1 second.

6. Avoid debris or oil contamination of the main terminals to optimize contact and avoid excess heat generation.



# Notes:





1741 Industrial Drive, #14 Sterling, IL 61081 Tel: 815-632-3150 • Fax: 815-632-3449 www.altranmagnetics.com • sales@altranmagnetics.com

AMI-1000325 rev C